

CHIMEI

a step up

UV Stabilized PC WONDERLITE® PC-115L

Product Description: Auto Head lamp

Properties	ISO Test Method	Test Condition	Unit	PC-115L
Melt Flow Index	1133	300°C × 1.2KG	ml/10 min	17.5
Mass Density	1183	23 °C	g/cm ³	1.2
Tensile Strength	527	50 mm/min, yield	MPa	64
		50 mm/min, break	MPa	70
Tensile Elongation	527	50 mm/min	%	120
Flexural Strength	178	2 mm/min	MPa	90
Flexural Modulus		2 mm/min	GPa	2.4
Izod Impact Strength	180/1A	23°C, Notched,1/8"	KJ/m ²	65
		-30°C, Notched,1/8"	KJ/m ²	-
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	65
		Charpy -30°C, Notched	KJ/m ²	-
Vicat Softening Temp.	306	50°C/hr;1KG	°C	148
		50°C/hr;5KG	°C	143
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	127
		1.8MPa, annealed	°C	142
Coefficient of Linear Thermal Expansion	11359	-	-	6.0~8.0x10 ⁻⁵
Flammability	-	UL-94	-	1.5mm V-2
Mold Shrinkage	294-4	-	%	0.5~0.7
Symbol	1043	-	-	>PC<